

HI ALLOY OVERVIEW

2016

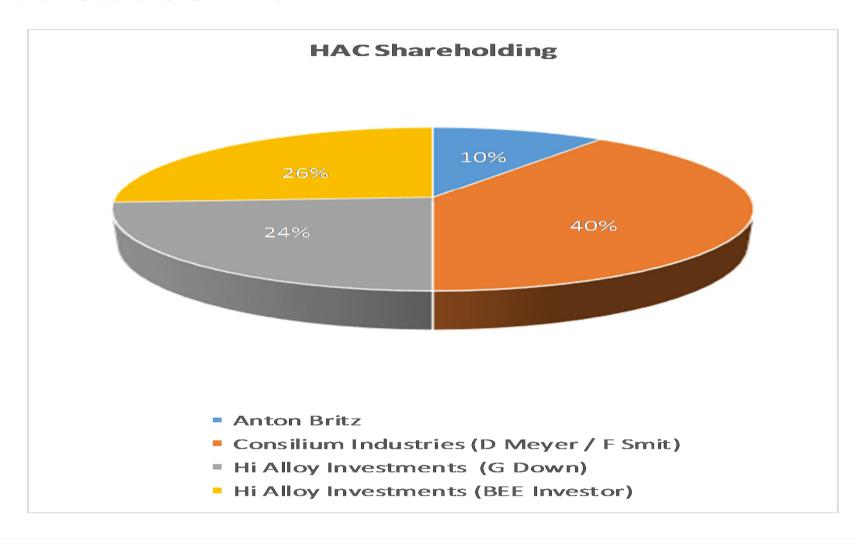
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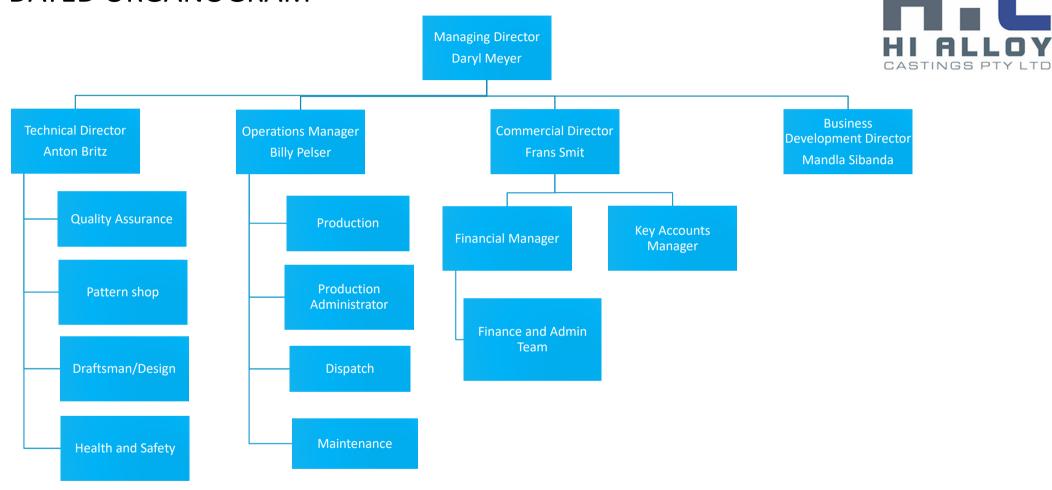


SHAREHOLDERS OF HAC





UPDATED ORGANOGRAM



WHY HAVE HAC AS A SUPPLIER?



- Technical Capabilities
 - Qualified Metallurgist with 21 years experience most of it in the foundry industry
 - Processing Simulation Software (MAGMA)
 - Technical Draughtsman
 - ISO 9001:2008
- In-House Pattern Shop
- In-House Heat Treatment Facility
- Brand New Inductotherm 2X 1ton Capacity Furnaces
- CTI (Castings Technologies International) Process Quality Improvement Project (2015)
- Foundry Specific ERP System
- Level 3 BBBEE Contributor (New Legislation)

BBBEE level 3





ISO Certification

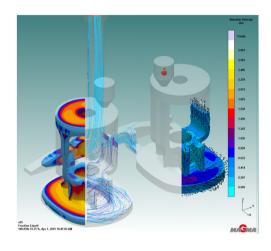




Departmental Overview

Magma Simulation and Casting Methoding Design









Some of the latest technology is fully utilized by Hi Alloy Castings. Included in this is the emission spectrometer and Magma simulation software which is currently only used by a few foundries in the country.

Magma is a simulation software that mathematically models the poring and solidification of a casting in a mould. The simulation is then used for pattern design and provides a benchmark for the casting environment, essentially making the foundry process more of a science and less of an art.

Pattern shop







In-house pattern shop allows the foundry to efficiently make pattern alterations and repairs with minimal interruptions to production. New patterns equipment projects are done in-house to maintain full control of quality and costs.

Moulding







We have two separate moulding lines, allowing us the flexibility to execute any urgent requirements our clients may have. This also gives us the ability to offer a product range from 1kg to 1000kg.

Furnaces Casting Process







The casting process is carefully monitored to ensure that the exact temperatures are reached so that high quality castings are produced with little or no rejects. Each casting has a batch number to allow for traceability.

Knockout and Fettling

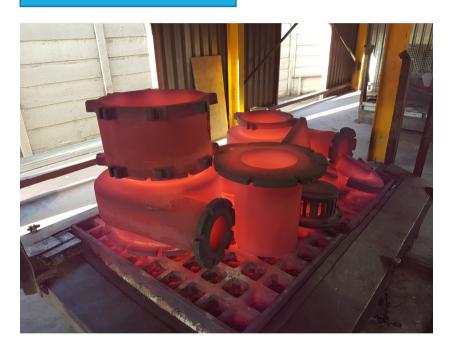






When the castings temperature have dropped to the required standard, they are knocked out and fettled to the final product.

Heat treatment





We have five gas heat treatment furnaces which run 24 hours. Stringent quality checks are done to ensure that hardness and other specifications are carefully met.

Final Products







Hi Alloy Castings (Pty) Ltd produces specialised materials under stringent metallurgical conditions. Case hardening steels, stainless steels and high chrome-irons are manufactured to international specifications. We specialize in 27% chrome iron and Stainless Steel materials but are capable to produce most Ferrous Metals to customer specifications. Our commitment to product development is continuous as we have a specialised Technical Department which focusses on development of material specifications together with our customer and their specific needs.

QUESTIONS

